

Model: Model U-C1 LCT (PS520)		Date: 22-Mar-05	No.: MB457001
Modified Article: Stand		Prepared by: S. Tomoe	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input checked="" type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G5696160	B4566160	Front Stand	1	X/O	3	1	
G5696161	B4566161	Rear Stand	1	X/O	3	2	

Change/Reason: Vendor change.

RCL (Japan) Production

Model	V/Hz	Destination	Code	Serial Number
PS520	120/60	All RICOH subsidiaries, NRG, SAVIN	B457-17	J4030400001
PS520	220-240/50, 60	All RICOH subsidiaries, NRG	B457-27	J4030400235
PS520	220-240/50, 60	Infotec	B457-26	6P60430001

Model: Model U-C1 LCT (PS520)		Date: 22-Mar-05	No.: MB457002
Modified Article: Rear Left Stand Bracket		Prepared by: S. Tomoe	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input checked="" type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G5696168	B6006168	Rear Left Stand Bracket	1-1	O/O	3	9	
G5696169	B6006169	Rear Right Stand Bracket	1-1	O/O	3	40	
G6971082	B6001082	Tray Holder	1-1	O/O	13	3	

Change: The materials for these parts were changed to more environmentally-friendly types.

Reason: This is part of Ricoh's ongoing application of in-house environmental standards.

Model: Model U-C1 LCT (PS520)		Date: 22-Mar-05	No.: MB457003
Modified Article: Torque Limiter		Prepared by: S. Tomoe	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input checked="" type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G0602900	B1802900	Torque Limiter – 40MN.M:MM18	1-1	O/O	9	22	

Change: The materials for these parts were changed to more environmentally-friendly types.

Reason: This is part of Ricoh's ongoing application of in-house environmental standards.

Model: Model U-C1 LCT (PS520)		Date: 22-Mar-05	No.: MB457004
Modified Article: Control Board		Prepared by: S. Tomoe	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input checked="" type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B4575100	B4575115	Interface Board	1-1	O/O	13	7	

Change: The materials for this part were changed to more environmentally-friendly types.

Reason: This is part of Ricoh's ongoing application of in-house environmental standards.

Reissued: 12-Apr-05

Model: Model U-C1 LCT (PS520)	Date: 22-Mar-05	No.: MB457005a
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MB Correction

The items in bold italics have been corrected or added.

Modified Article: Vertical Guide		Prepared by: S. Tomoe	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input type="checkbox"/> To meet standards ()
	<input type="checkbox"/> To facilitate assembly	<input type="checkbox"/> To improve reliability	
	<input type="checkbox"/> Part standardization	<input checked="" type="checkbox"/> Other	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2322785	<i>B0822785</i>	Vertical Guide	1-1	O/O	9	38	

Change: The position of the Mylar on the vertical guide was changed.

Reason: To minimize paper jams that occur when curled paper is used.

Model: Model U-C1 LCT (PS520)		Date: 29-Mar-05	No.: MB457006
Modified Article: Rollers		Prepared by: S. Tomoe	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input checked="" type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AF030049	AF030085	Pick-up Roller	1-1	X/O	9	2	
AF031049	AF031085	Feed Roller	1-1	X/O	9	14	
AF032049	AF032085	Separation Roller	1-1	X/O	9	23	
G5682650	G5682665	Paper Feed Unit	1-1	X/O	9	1	

Change: The materials for these parts were changed.

Reason: To improve the reliability of these parts.

Model: Model U-C1 LCT (PS520)		Date: 30-Mar-05	No.: MB457007
Modified Article: Heater Harnesses		Prepared by: S. Tomoe	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input checked="" type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B5685340	B4565350	Heater Harness	1-1	O/O	3	17	
	B4565360	Heater Sub Harness	0-1		3	41	

Changes:

- 1) The material of the I/F harness (heater harness) was changed to a more environmentally-friendly type.
- 2) A relay harness was added (heater sub harness).

Reasons:

- 1) This is part of Ricoh's ongoing application of in-house environmental standards.
- 2) So that the LCT can connect to the mainframe PSU.

Note: The position of the LCT connector on the TH-C1 PSU is different from the previous model.

